## **CLAIMS:**

1. A rolling mill, comprising at least one horizontal stand (1) and at least one vertical stand (2), which are connected with each other,

### characterized in that

connection elements (7) are releasably arranged between both stands (1, 2), wherein the connection elements (7) consist of a left flange (12), a right flange (14), and a web (13) arranged therebetween.

2. A rolling mill according to claim 1,

### characterized in that

the flanges (12, 14) of the connection elements (7) are screwed with the horizontal stand (1) and the vertical stand (2).

3. A rolling mill according to claim 1,

#### characterized in that

one flange (12, 14) is screwed to the horizontal stand or to the vertical stand (20) and another flange (12, 14) is guided and wedged in a T-shaped groove (11) of the another stand (1, 2).

4. A rolling mill according to claim 1,

# characterized in that

both flanges (12, 14) are guided and wedged in T-shaped grooves (11) in the horizontal and vertical stands (1, 2).

A rolling mill according to one of claim 1 through 4,
 characterized in that

the connection elements (7) are arranged only above, or only below, or above and below a pitch line (10).

- 6. A rolling mill according to one of claims 1 through 5,characterized in thatthe connection elements (7) are fitted in stress-free.
- 7. A rolling mill according to one of claims 3 through 6,
  characterized in that
  tangential wedges (15, 16) are used upon wedging of the flanges
  (12, 14).